

CoolCab Test and Evaluation & CoolCalc HVAC Tool Development



U.S. Department of Energy Annual Merit Review

Presenter and P.I.:

Jason A. Lustbader

National Renewable Energy Laboratory

Team:
Cory Kreutzer
Matthew Jeffers
Jeff Tomerlin
Ryan Langewisch
Kameron Kincade

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Project ID #VSS075

This presentation does not contain any proprietary, confidential, or otherwise restricted information.

Overview

Timeline

Project Start Date: FY11

Project End Date: FY15

Percent Complete: 70%

Budget

Total Project Funding:

(CoolCab/CoolCalc)

DOE Share: \$1060K / \$615K

Contractor Share: \$488K*

Funding Received in FY13: \$400K/\$300K

Funding for FY14: \$450K/\$300K

Barriers

- Risk Aversion Industry lacks key performance data on HVAC loads and truck cab thermal load reduction technologies
- Cost Truck fleets operate on small profit margins and are sensitive to purchase costs for equipment
- Computational Models, Design And Simulation Methodologies – Industry lacks adequate heavyduty truck thermal load models

Partners

- Collaborations
 - Volvo Trucks
 - Daimler Trucks (SuperTruck)
 - Kenworth (PACCAR)
 - PPG Industries

 - Dometic Environmental Division
 - Sekisui S-LEC America
- Project lead: NREL

^{*}Direct funds and in-kind contributions (not included in total)

Relevance – Project Description

THE CHALLENGE

- 667 million gallons of diesel fuel used annually for long-haul truck rest period idling¹
 - 6.8% of total long-haul fuel use¹
- Increased idling regulation at the local, state, and national level²

- Large uncertainty with technology payback period and effectiveness
- Truck fleets operate over a wide range of environmental and use conditions
- Solutions must be effective over seasons and modes of operation

Relevance

Approach

Accomplishments

Collaborations

^{1.} Gaines, L., Vyas, A., and Anderson, J., "Estimation of Fuel Use by Idling Commercial Trucks," 85th Annual Meeting of the Transportation Research Board, Washington, D.C., Paper No. 06-2567, January 22-26, 2006.

^{2.} Roeth, M., Kircher, D., Smith, J., and Swim, R., "Barriers to the Increased Adoption of Fuel Efficiency Technologies in the North American On-Road Freight Sector," Report for the International Council for Clean Transportation. NACFE. July 2013.

Relevance – Project Description

THE OPPORTUNITY

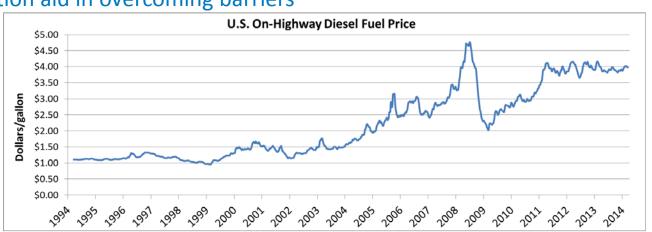
- Reducing idling loads will enable idlereduction technologies
- Fleets are economically motivated by a 3year or better payback period
- Effective solutions needed to meet regulations
 - Anti-idling products on the market supply loads, not reduce them
- Fuel use and payback period quantification aid in overcoming barriers

Alignment with DOE

 Support VSST Key Goals for 2011-2015 Program Plan:

Expand activities to develop and integrate technologies that address ..., <u>auxiliary load</u> <u>reduction</u>, and <u>idle reduction</u> to greatly improve commercial vehicle efficiency

 Support SuperTruck and 21st Century Truck Partnership goals



Data Source: EIA Short-Term Energy Outlook http://www.eia.gov/petroleum/gasdiesel/, April 2014

Relevance

Approach

Accomplishments

Collaborations

Relevance - CoolCab SMART Goal

Demonstrate at least a 30% reduction in long-haul truck idle climate control loads with a 3-year or better payback period by 2015

- Work with industry partners to develop effective, market-viable solutions using a system-level approach to research, development, and design
- Design efficient thermal management systems that keep the Occupants comfortable without the need for engine idling
- Develop analytical models and test methods to reduce uncertainties and improve performance in idle-reduction technologies

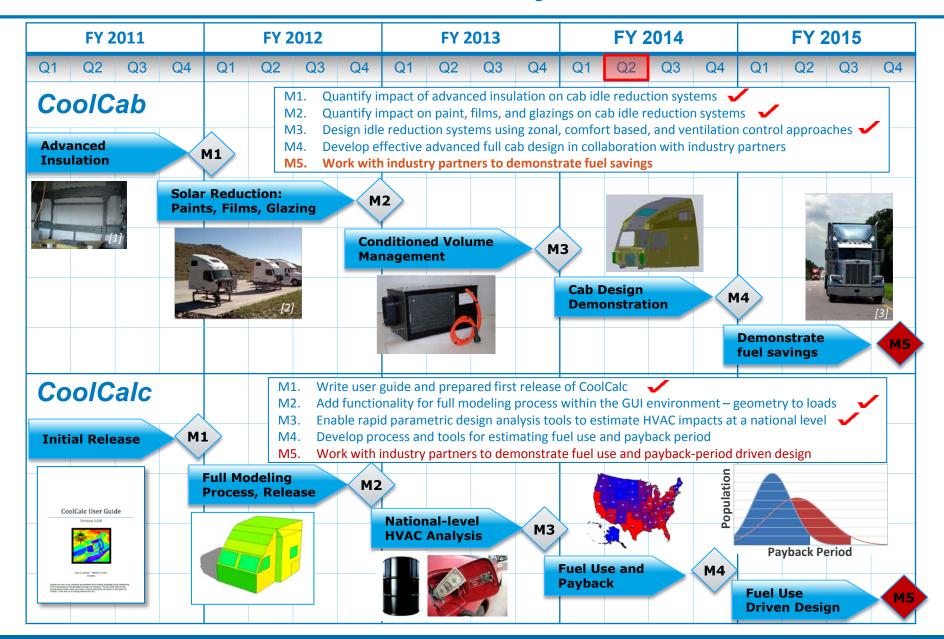
Relevance

Approach

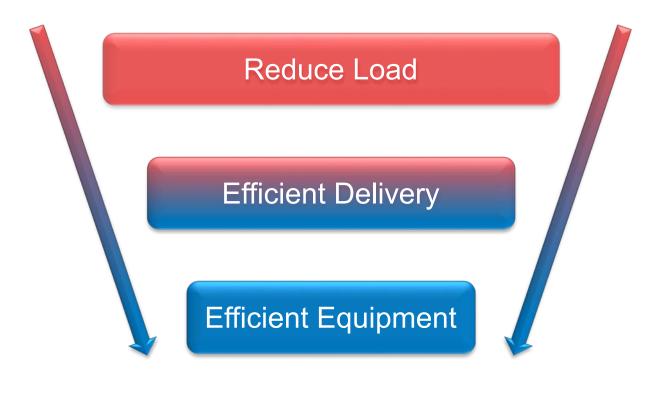
Accomplishments

Collaborations

Milestones – Combined Project Plan



Approach – System Level



Reductions in load have a larger impact on fuel use due to equipment and delivery losses.

Relevance

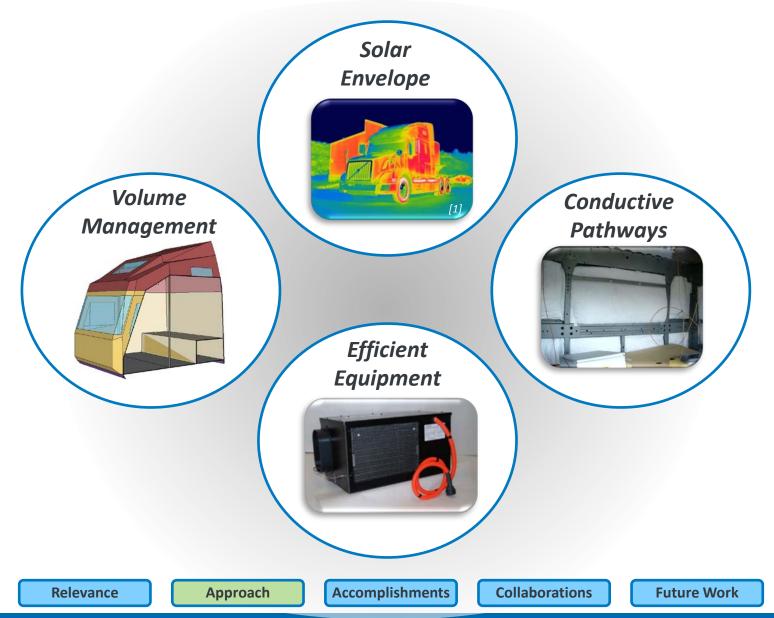
Approach

Accomplishments

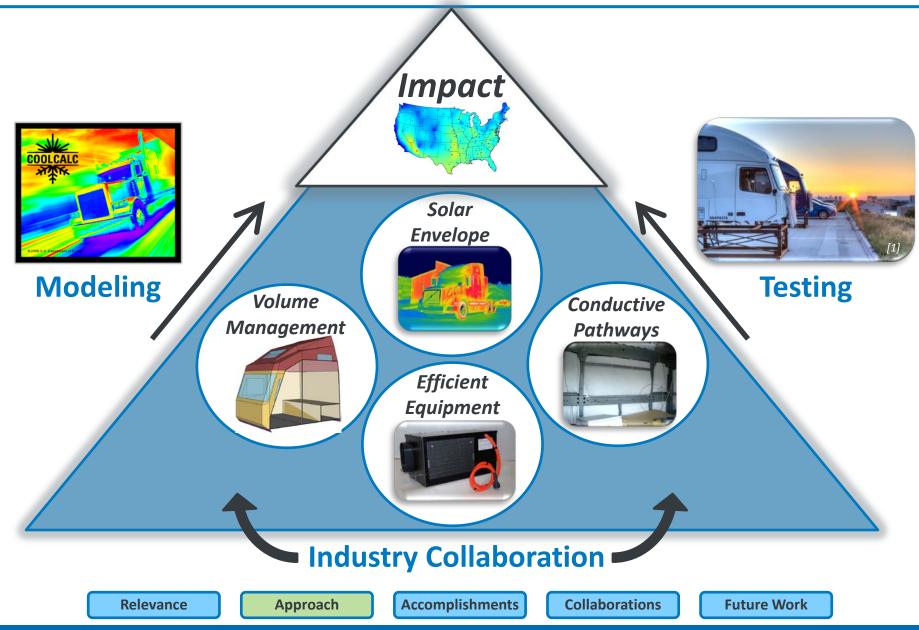
Collaborations

Approach – Overall Strategy

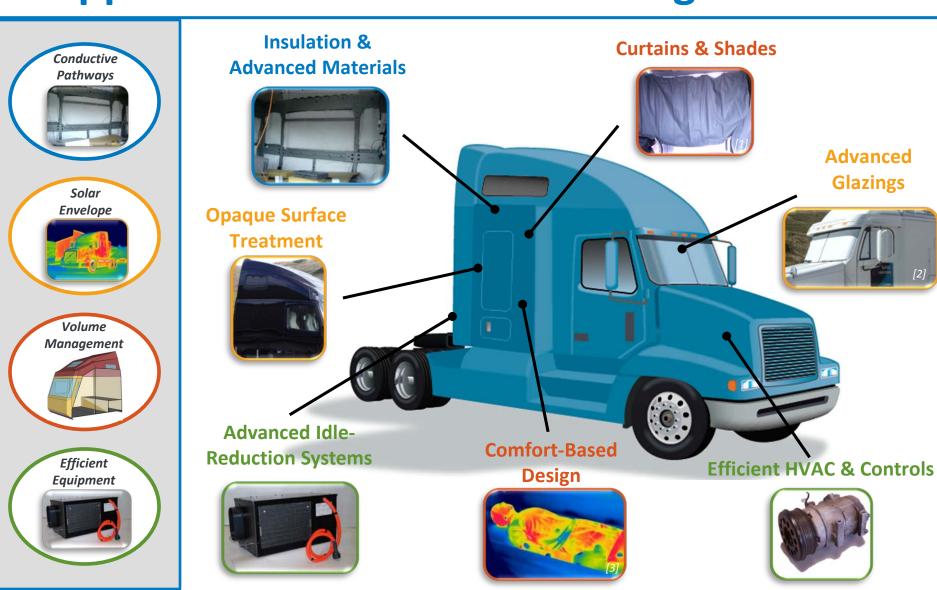
Technology Focus Areas



Approach – Overall Strategy



Approach – Advanced Technologies



Accomplishments

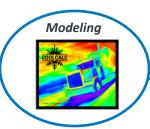
Approach

Collaborations

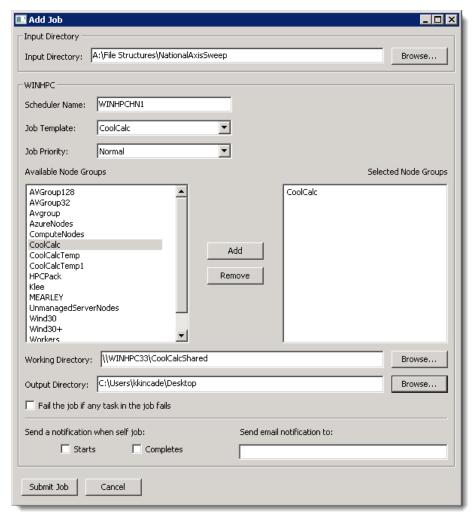
NATIONAL RENEWABLE ENERGY LABORATORY

Relevance

Release of CoolCalc versions 2.3 and 2.4 to select industry partners



 Added parallel run capability and large-scale analysis tools



Relevance

Approach

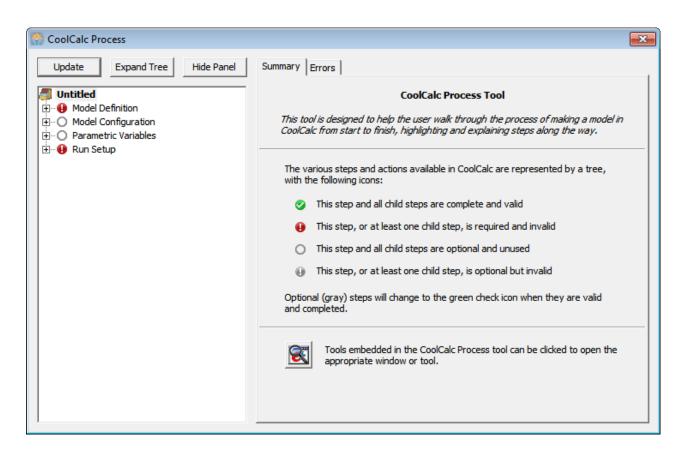
Accomplishments

Collaborations

Release of CoolCalc versions 2.3 and 2.4 to select industry partners

Modeling

- Added parallel run capability and large-scale analysis tools
- Process-driven tool



Relevance

Approach

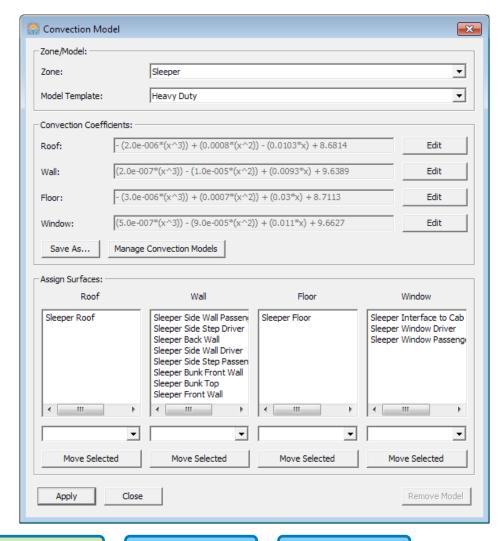
Accomplishments

Collaborations

Release of CoolCalc versions 2.3 and 2.4 to select industry partners

Modeling

- Added parallel run capability and large-scale analysis tools
- Process-driven tool
- Convection model GUI



Relevance

Approach

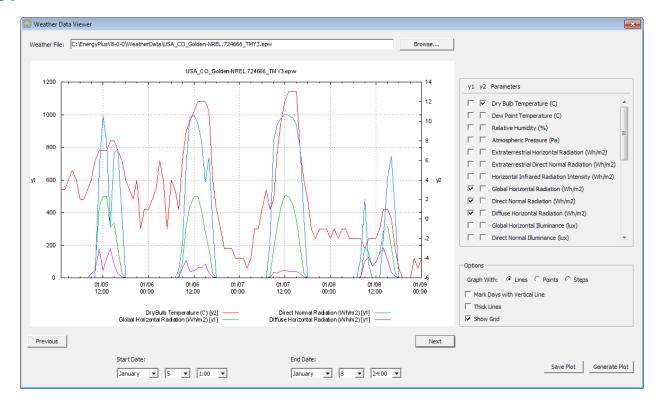
Accomplishments

Collaborations

Release of CoolCalc versions 2.3 and 2.4 to select industry partners

Modeling

- Added parallel run capability and large-scale analysis tools
- Process-driven tool
- Convection model GUI
- Weather Viewer Tool



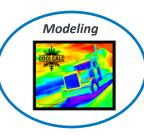
Relevance

Approach

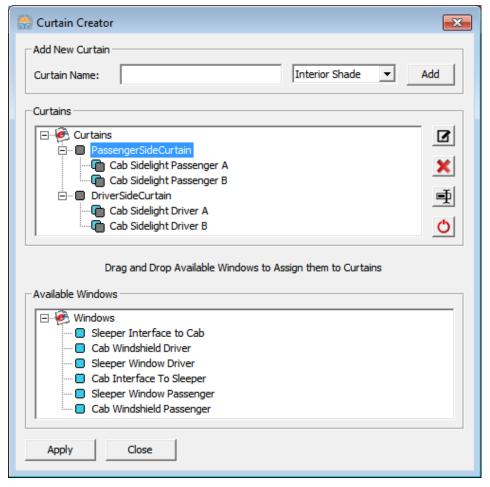
Accomplishments

Collaborations

Release of CoolCalc versions 2.3 and 2.4 to select industry partners



- Added parallel run capability and large-scale analysis tools
- Process-driven tool
- Convection model GUI
- Weather Viewer Tool
- Additional tools and improvements
 - Curtain Creation Tool
 - Schedule manager GUI
 - Animation and rendering updates
 - Stability and usability improvements



Relevance

Approach

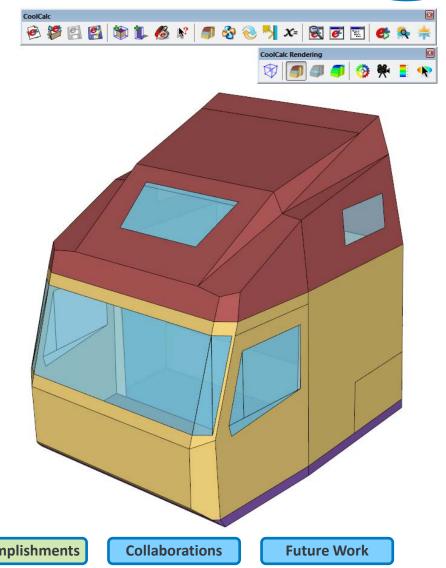
Accomplishments

Collaborations

Release of CoolCalc versions 2.3 and 2.4 to select industry partners

Modelina

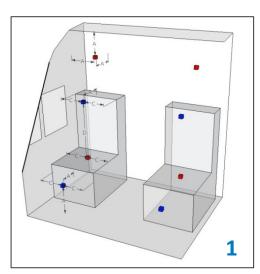
- Added parallel run capability and large-scale analysis tools
- **Process-driven tool**
- Convection model GUI
- **Weather Viewer Tool**
- Additional tools and improvements
 - **Curtain Creation Tool**
 - Schedule manager GUI
 - Animation and rendering updates
 - Stability and usability improvements
- **Updated for EnergyPlus and** SketchUp compatibility
- Released Versions 2.3 and 2.4 to industry partners

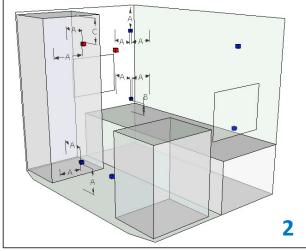


Accomplishments – Testing Experimental Setup

Testing

- Test truck, test "buck" cab, control "buck" cab
 - South-facing vehicles
 - Buck firewall shade cloths
- Local weather station at test site
 - o Solar, wind, ambient temperature, pressure, and RH
- Dometic A/C Systems: 2,050 W (7,000 BTU/hr)
 - Set points of 22.2°C (72°F) and 26.7°C (80°F)





(1) Cab and (2) Sleeper thermocouple locations, dimension A = 12", B = 6", C = 18", blue – TMC standard [5], red – NREL added



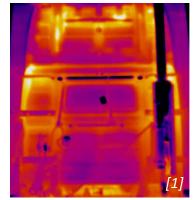
- 40 thermocouples per vehicle
 - Air and surface locations, following TMCrecommended practice with additional locations
- $U_{95} = \pm 0.3$ °C
- A/C Power = ± 15 W

Accomplishments – Previous Work Highlights

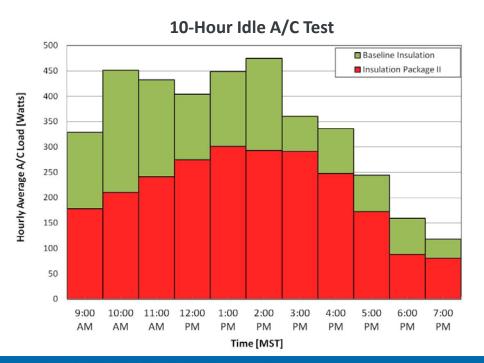
Conductive Pathways

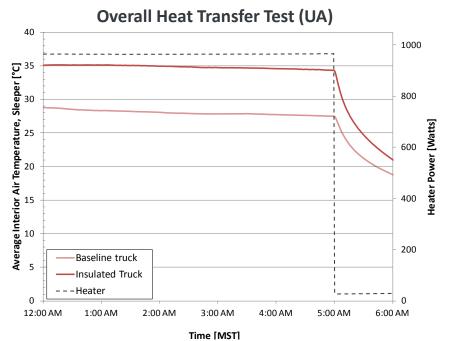
Insulation Package Evaluations E-A-R™ Thermal Acoustic Systems

- Heating Testing: 26%–36% reduction in heat loss
- A/C Testing: 20%–34% reduction in A/C energy use

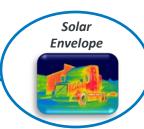






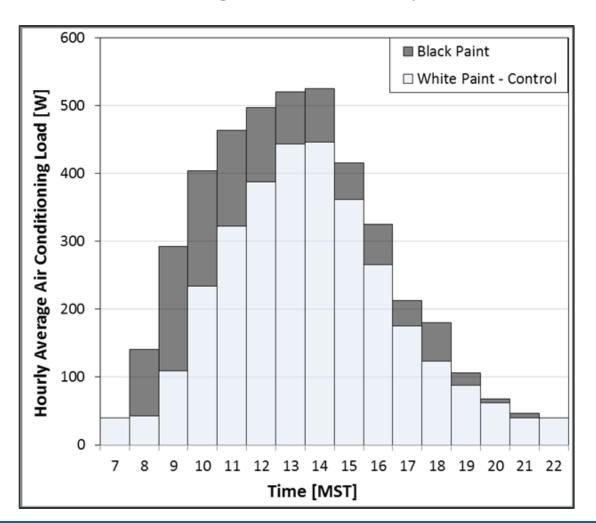


Accomplishments – Previous Work Highlights



Paint Evaluation, Phase I: Black to White Evaluation

- A/C Testing: 20.8% reduction in daily A/C system energy
- Thermal Soak Testing: 31.1% of maximum possible interior air temperature reduction



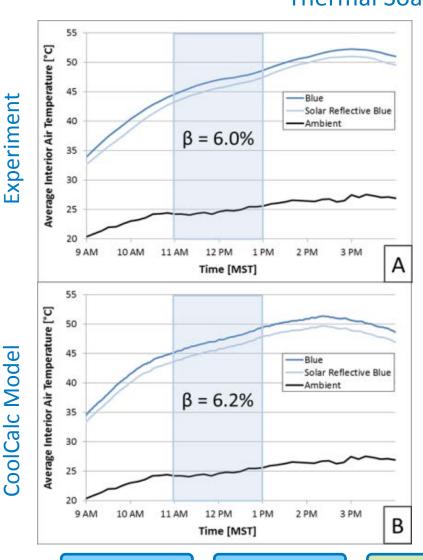


Accomplishments – Advanced Paints, Phase II

Experiment and CoolCalc agreement, blue → solar reflective blue



Thermal Soak Testing





$$\beta = \frac{T_{baseline} - T_{modified}}{\overline{T}_{baseline} - \overline{T}_{ambient}} \cdot 100\%$$

Relevance

Approach

Accomplishments

Collaborations

Accomplishments - Evaluation of Advanced Paints, Phase II

7.3% reduction in daily A/C energy from blue to reflective blue



A/C Testing



- 563-Wh battery energy savings
- 9.4% reduction in battery capacity
- 12-kg reduction in battery weight



| Blue Paint | |
|--------------------------------|-------|
| Emittance | 0.950 |
| Solar-weighted Reflectivity | 0.120 |
| Solar-weighted Absorptivity | 0.880 |

7.3% reduction in daily A/C energy

| Solar Reflective Blue Paint | | |
|--------------------------------|-------|--|
| Emittance | 0.948 | |
| Solar-weighted Reflectivity | 0.258 | |
| Solar-weighted Absorptivity | 0.742 | |

Relevance

Approach

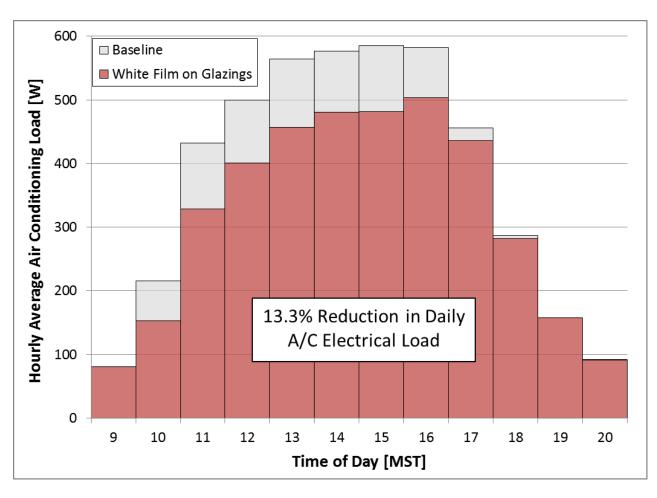
Accomplishments

Collaborations

Accomplishments – Evaluation of Load Through Glazings

13.3% reduction in daily A/C energy with film over glazings







Potential Areas of Impact: Improved glazings and privacy curtains

- 604 Wh battery energy savings
- 10.1% reduction in battery capacity
- 13-kg reduction in battery weight

Baseline Test Configuration – All curtains closed
White Film Test Configuration – Privacy curtains open, sleeper curtain closed

Relevance

Approach

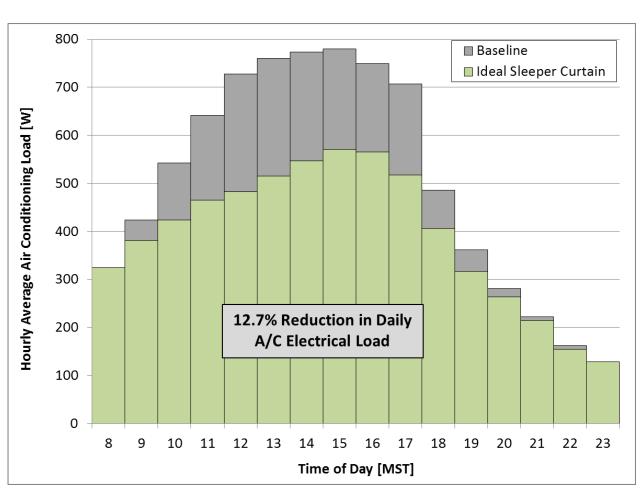
Accomplishments

Collaborations

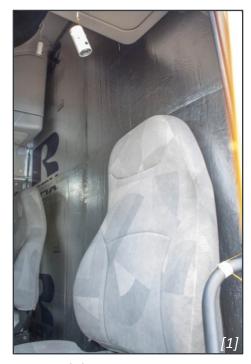
Accomplishments – Opportunities for Improved Sleeper Curtain 12.7% reduction in daily A/C energy with idealized sleeper curtain

Volume Management

CoolCalc analysis identified potential for sleeper curtain improvements



Idealized Sleeper CurtainRadiant barrier, foam insulation, no air gaps



- 1,153 Wh battery energy savings
- 19.2% reduction in battery capacity
- 25-kg reduction in battery weight

Baseline Test Configuration – All curtains closed, standard sleeper curtain in use

Relevance

Approach

Accomplishments

Collaborations

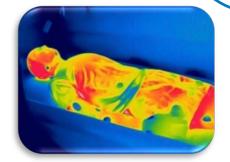
Accomplishments – Manikin Baseline Testing

Baseline characterization for typical resting cooling conditions

Baseline manikin A/C test conditions

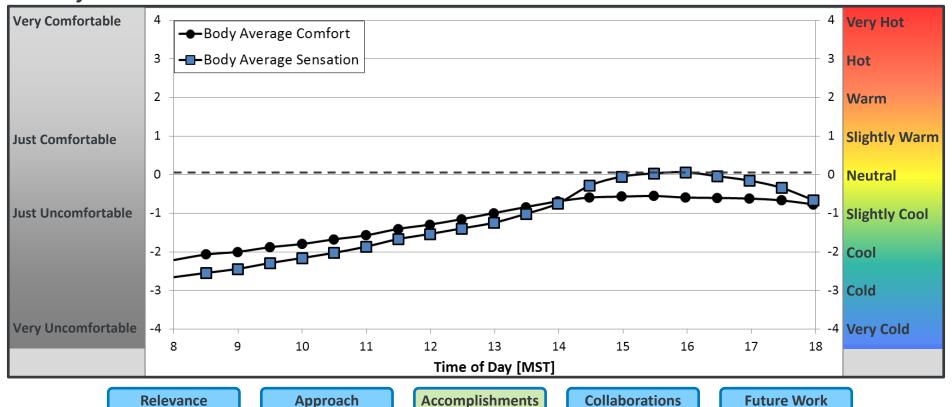
- Standard A/C test configuration (curtains closed)
- Climate control of entire sleeper air volume
- 72°F set point

Comfort



Sensation

Volume Management

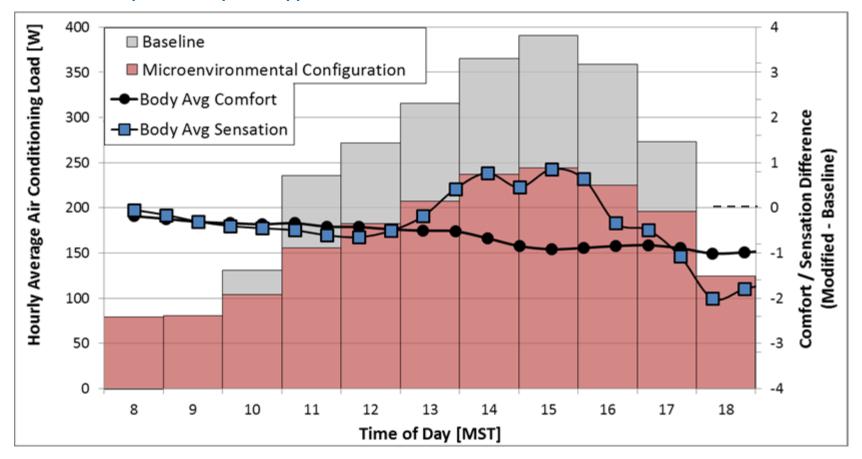


Accomplishments – Sleeper Microclimate Evaluation

23.8% reduction in daily A/C energy with microclimate configuration

Volume Management

- Increased control temperature from 72°F to 76°F to reduce overcooling
- Submitted a provisional patent application



Comfort Difference Scale
Positive Values = More comfortable than baseline
Negative Values = Less comfortable than baseline

Sensation Difference Scale
Positive Values = Warmer sensation than baseline
Negative Values = Colder sensation than baseline

Relevance

Approach

Accomplishments

Collaborations

Accomplishments – Experimental Test Capabilities Development

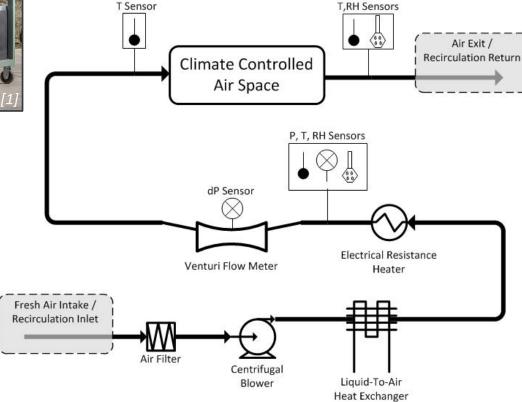
Emulators provide controllable boundary conditions to a vehicle





HVAC Emulators

- Direct measurement of thermal load
- Heating or cooling
- Prescribed boundary condition at air inlets to vehicle
- Variable control strategies



Relevance

Approach

Accomplishments

Collaborations

Future Work

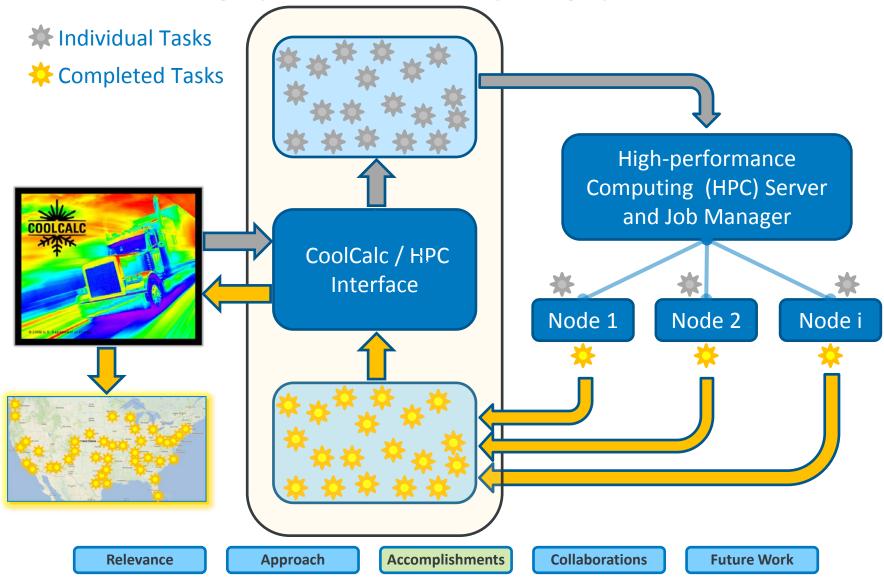
26

Accomplishments – Paint Impact Model Study

Leveraging high performance computing

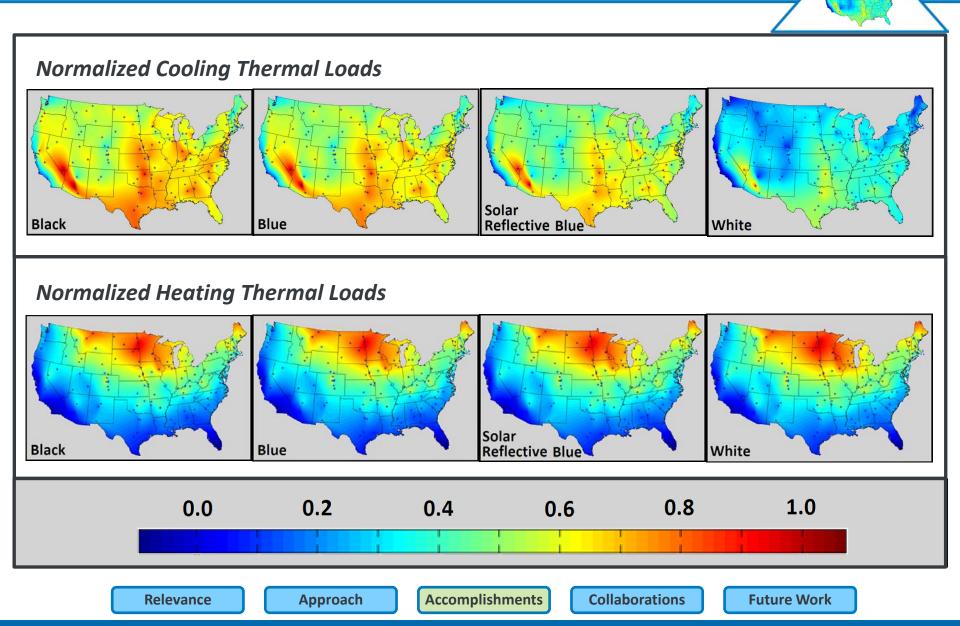


CoolCalc with high-performance computing system



Accomplishments – 95% Heating and Cooling Loads Summary

Significant cooling load reduction, insignificant heating load change



Impact

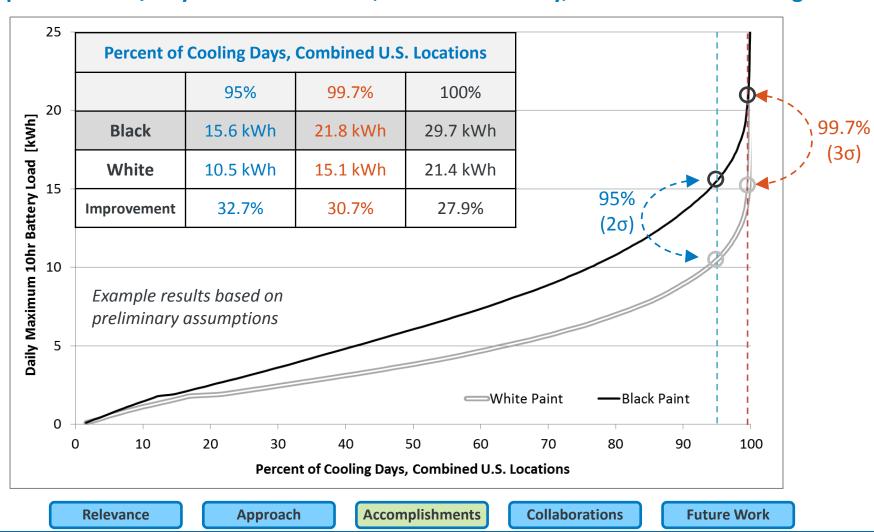
Accomplishments – Auxiliary AC System Battery Sizing

National-level analysis applied to guide system design

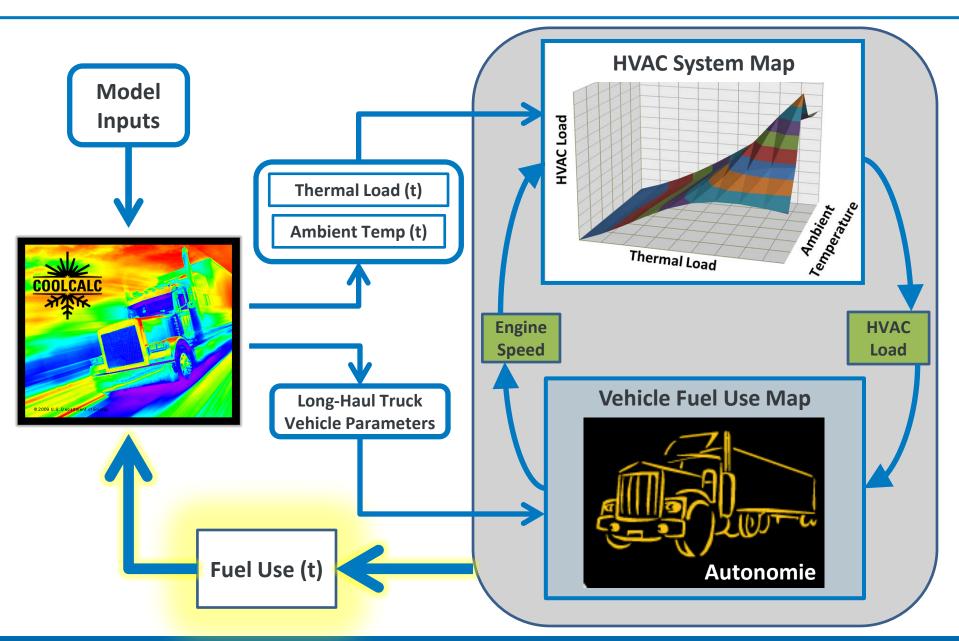


Example Results – Auxiliary AC System Battery Sizing

Dependent on A/C System Performance, Inverter Efficiency, Climate Control Settings



Accomplishments – Fuel-use Estimation Methodology



Test Trucks & Collaboration with OEMs

Volvo Trucks



Technology Focus Area
Evaluation

NREL-owned Truck



Baseline Vehicle

Volvo Trucks



Full Cab Technology
Evaluation

Kenworth Trucks



Technology Focus Area
Evaluation

Daimler Trucks North America



Tested as part of SuperTruck project

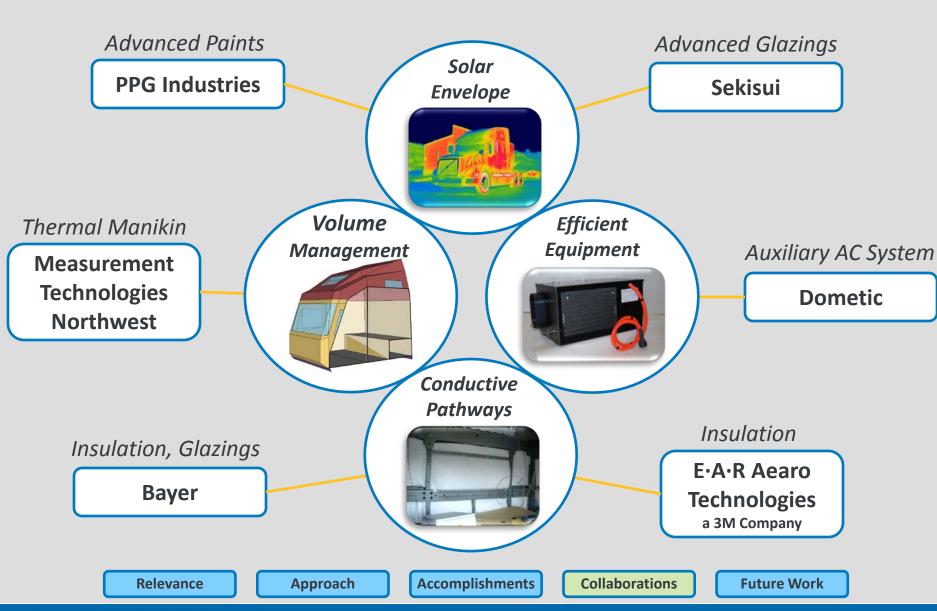
Relevance

Approach

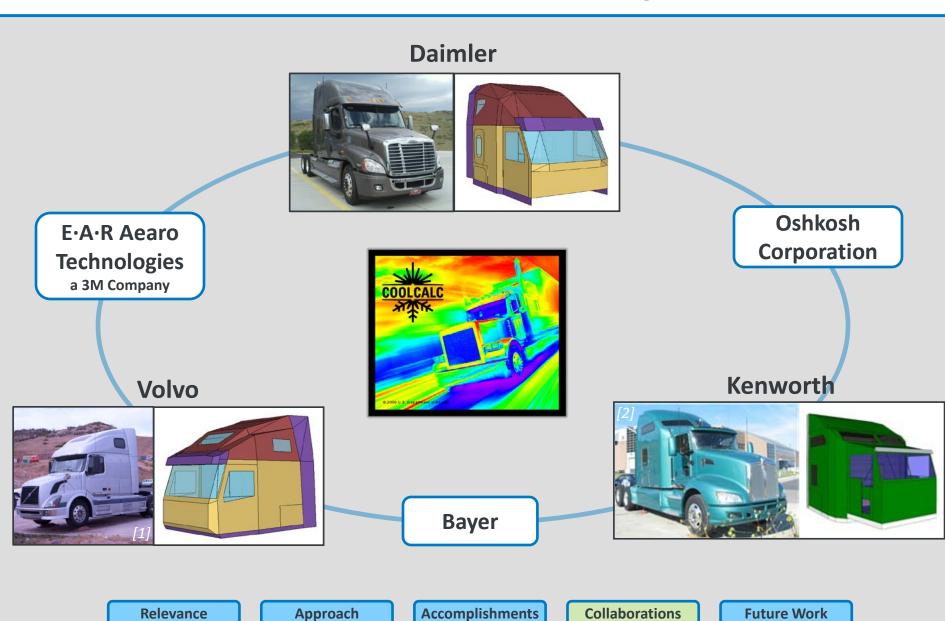
Accomplishments

Collaborations

Collaboration with Suppliers



Collaborations – CoolCalc Industry Partners



Responses to FY13 AMR Reviewer Comments

Comment: This reviewer stated that heating energy requirements were not addressed. The data reported for cooling situations was good, but this may not translate to the heating side. For example, a white paint job is good for cooling, but not for heating. This aspect really needed to be addressed to make sure that the results/conclusions were valid whether the vehicle is operated in a hot or cold zone.

Response: We strongly agree that for a load-reduction technology such as paint to be successful, heating and cooling applications must be evaluated. For the paint evaluation in FY12, focus was placed on cooling-load evaluation because it was expected that the effect of paint color on cooling load would be much more significant than for heating loads. High heating loads are expected for northern climates during the time of year that has low solar loads. National-level CoolCalc modeling results presented this year for heating and cooling confirm these assumptions that low-absorptivity paint has a strong benefit for cooling loads while having little or no impact on heating loads in the contiguous United States.

The reviewer added that it was not clear how the project would first split the dictionary to determine if the majority of opportunity for 30% reduction was on the heating or the cooling side. If it was an 80% heating issue and 80% effort (for example only) was focused on cooling efficiencies, then this would be a very ineffective approach. A couple years into the effort it seemed there would have been some insights into this fundamental question.

Three of the four technology focus areas (volume management, conductive pathways, and efficient equipment) impact both heating and cooling. The focus of last year's presentation was the solar envelope work, which is the only focus area that does not impact both heating and cooling. Additionally, discussions with OEMs have made it clear that cooling is a larger challenge due to widespread adoption of idle-off, fuel-fired heaters combined with a lack of quality A/C solutions. That said, technologies that reduce the thermal load will enable more cost-effective cooling solutions and reduce fuel use for heating. The presentation has been tailored to increase the clarity of the broader thermal (heat/cooling) load-reduction approach.

The reviewer was under the impression that systems were already fielded to address anti-idling laws, and commented that the presentation did not lay out the current market landscape cleanly. It was not clear to this reviewer if the technologies under consideration were not yet adopted widely and if this was an enabler to support more beneficial technologies.

Both anti-idling laws and fuel costs are driving the long-haul trucking industry to find effective solutions for rest-period idle reduction. Thirty-one states currently have regulations on idle reduction, and there are national-level greenhouse gas regulation credits for idle reduction. Fuel costs and new anti-idle laws are strongly motivating the industry to find effective solutions. There is a range of anti-idling systems (our partner Dometic is one of the suppliers); however, they do not provide complete solutions that meet the industry's needs effectively. These systems do not address the opportunity for load reduction. Our project seeks to reduce the loads through improved design to help make these idle-off systems cheaper, more effective, and more widely accepted by the industry. The presentation has been improved to make this more clear.

Comment:

Response:

Comment:

Response:

Proposed Future Work

FY14

- Bring together knowledge and tools to develop and demonstrate full-cab thermal design concepts to meet project goal
- Complete fuel use and payback-period analysis process
 - Quantify fuel savings and economic trade-offs for technologies over a wide range of use and weather conditions
- Improve capabilities and use CoolCalc to assist with fuel use and payback-period driven design
- Continue to test advanced climate control load-reduction technologies

• FY15

- Implement a full-cab solution at the prototype level and demonstrate the potential fuel savings of the system
- Demonstrate fuel use and payback-period driven design by working with industry partners

Relevance Approach Accomplishments Collaborations Future Work

Summary/Conclusions

| Test Configuration | Beta | Cooling Reduction [% of A/C] | Potential Impact |
|----------------------------------|-------|------------------------------|---|
| Black to White (Previous result) | 31.1% | 20.8% | No cost immediate payback |
| Blue to Solar Reflective Blue | 6.0% | 7.3% | Benefit while maintaining branding and aesthetics |
| Film over Glazings | N/A | 13.3% | Advanced glazings Improved privacy curtains |
| Idealized Sleeper Curtain | N/A | 12.7% | Improved sleeper- curtain design |
| Microclimate Configuration | N/A | 23.8% | Condition occupant rather than vehicle interior |

- Added CoolCalc features Parallel run capability, large-scale analysis tool, processdriven tool, convection model GUI, weather-viewer tool
- Applied CoolCalc to guide outdoor testing Solar-reflective paint and sleeper curtain
- CoolCalc model prediction of beta for solar soak testing of paints was within 4.5% of experimental results
- National-level paint analysis confirmed strong sensitivity of cooling loads and showed insensitivity for heating loads to paint color
- Developed HVAC emulators for direct measurement of thermal load in vehicles

Contacts

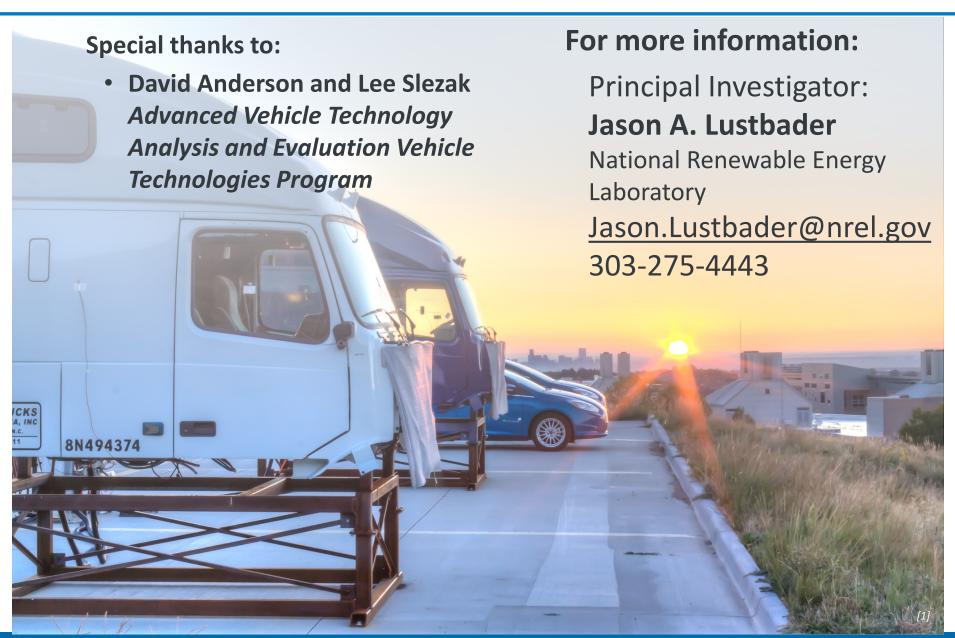


Image References

Slide 1

 Photograph of NREL's Vehicle Test Pad (VTP), NREL photographer Dennis Schroeder, 2011

Slide 6

- 1. Truck insulation, Travis Venson, 2011
- 2. Test vehicles, Matt Jeffers, 2012
- 3. Truck picture, NREL Image Gallery, 14180

Slide 8

1. Thermal image of truck, Dennis Schroeder 2013

Slide 9

1. Photos of trucks on VTP, Cory Kreutzer 2012

Slide 10

- 1. Truck curtains, Travis Venson, 2011
- 2. Truck glazing film, Cory Kreutzer 2013
- 3. Thermal image of Newton Manikin, Dennis Schroeder 2013

• Slide 17

- 1. Photograph of trucks on VTP, Matt Jeffers 2012
- 2. Test vehicles, Matt Jeffers, 2012

Slide 18

1. Thermal image of truck, Travis Venson, 2011

Slide 19

1. Photograph of test bucks, Cory Kreutzer, 2012 (note, shade cloth on black buck firewall was added to represent as-tested configuration since no picture was available)

Slide 20

1. Photograph of test bucks, Cory Kreutzer, 2012-2013

• Slide 22

 Photograph of truck glazing film, Cory Kreutzer 2013

• Slide 23

 Photograph of sleeper curtain barrier, Cory Kreutzer 2013

• Slide 27

1. Photograph of HVAC emulator, Cory Kreutzer 2013

• Slide 32

- 1. Photograph of NREL truck, Cory Kreutzer, 2012
- 2. Photograph of Volvo truck, Cory Kreutzer, 2013
- 3. Photograph of Kenworth truck, Travis Venson, 2011
- 4. Photograph of Daimler truck, Travis Venson, 2011

Slide 34

- 1. Photograph of Volvo truck, Travis Venson, 2010
- 2. Photograph of Kenworth truck, Ken Proc, 2009

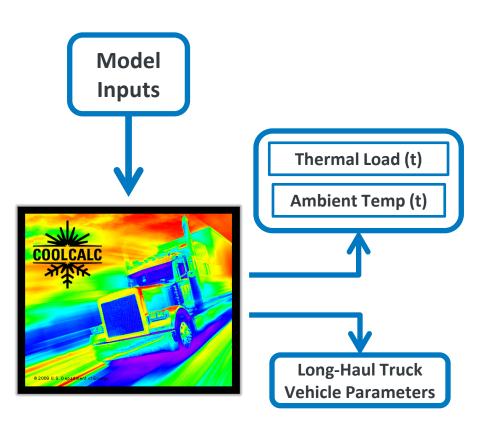
Slide 47

1. Photograph of trucks on VTP, Cory Kreutzer 2012



Technical Back-Up Slides

(Note: please include this "separator" slide if you are including back-up technical slides (maximum of five). These back-up technical slides will be available for your presentation and will be included in the DVD and Web PDF files released to the public.)



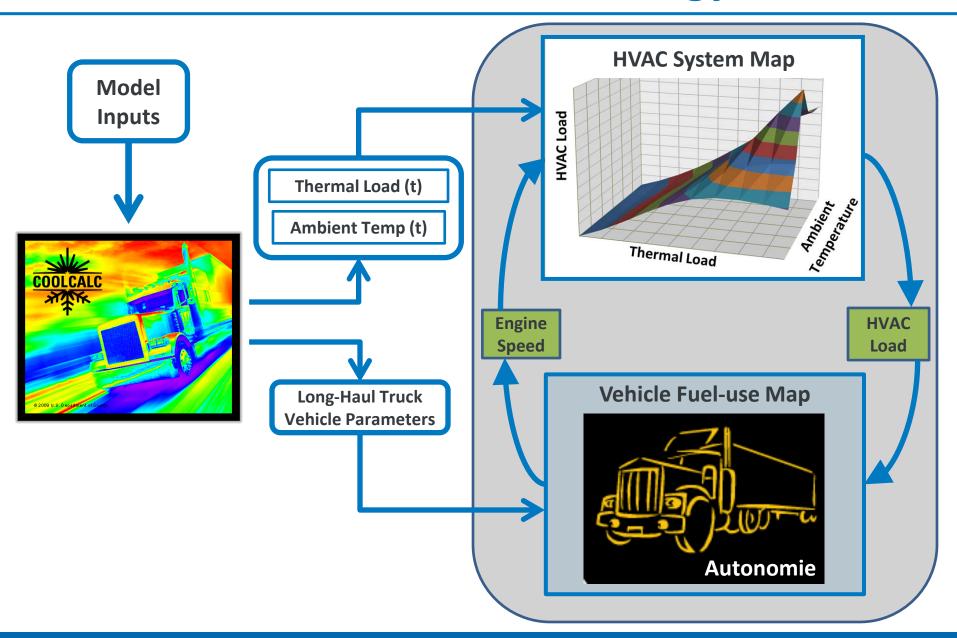
Overview

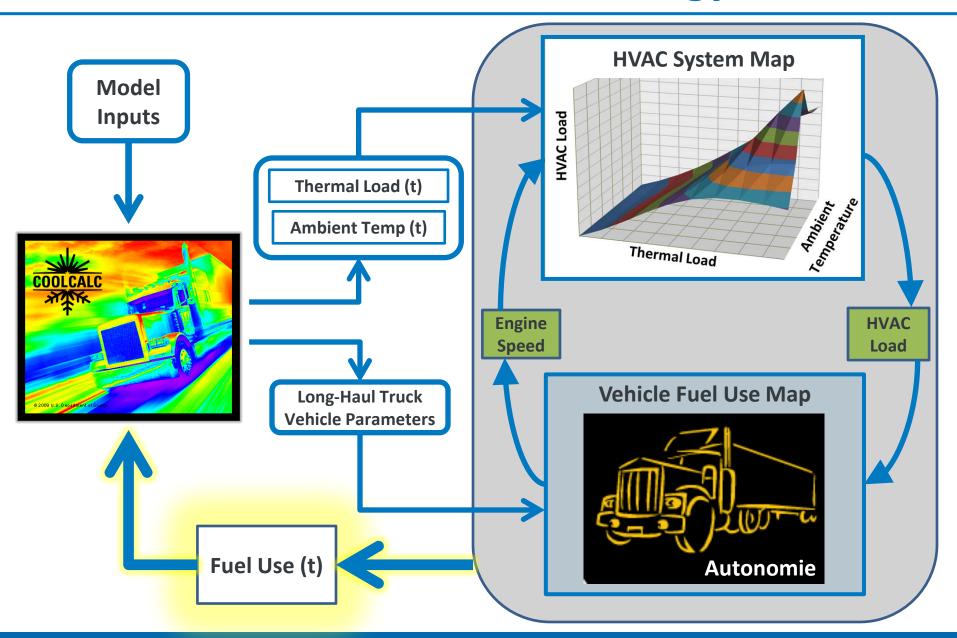
Approach

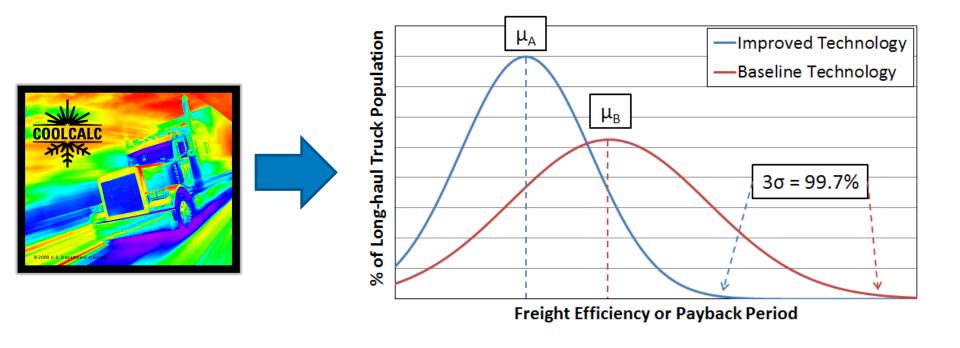
Accomplishments

Future Work

Summary







Approach

Accomplishments

Future Work

Summary

Overview